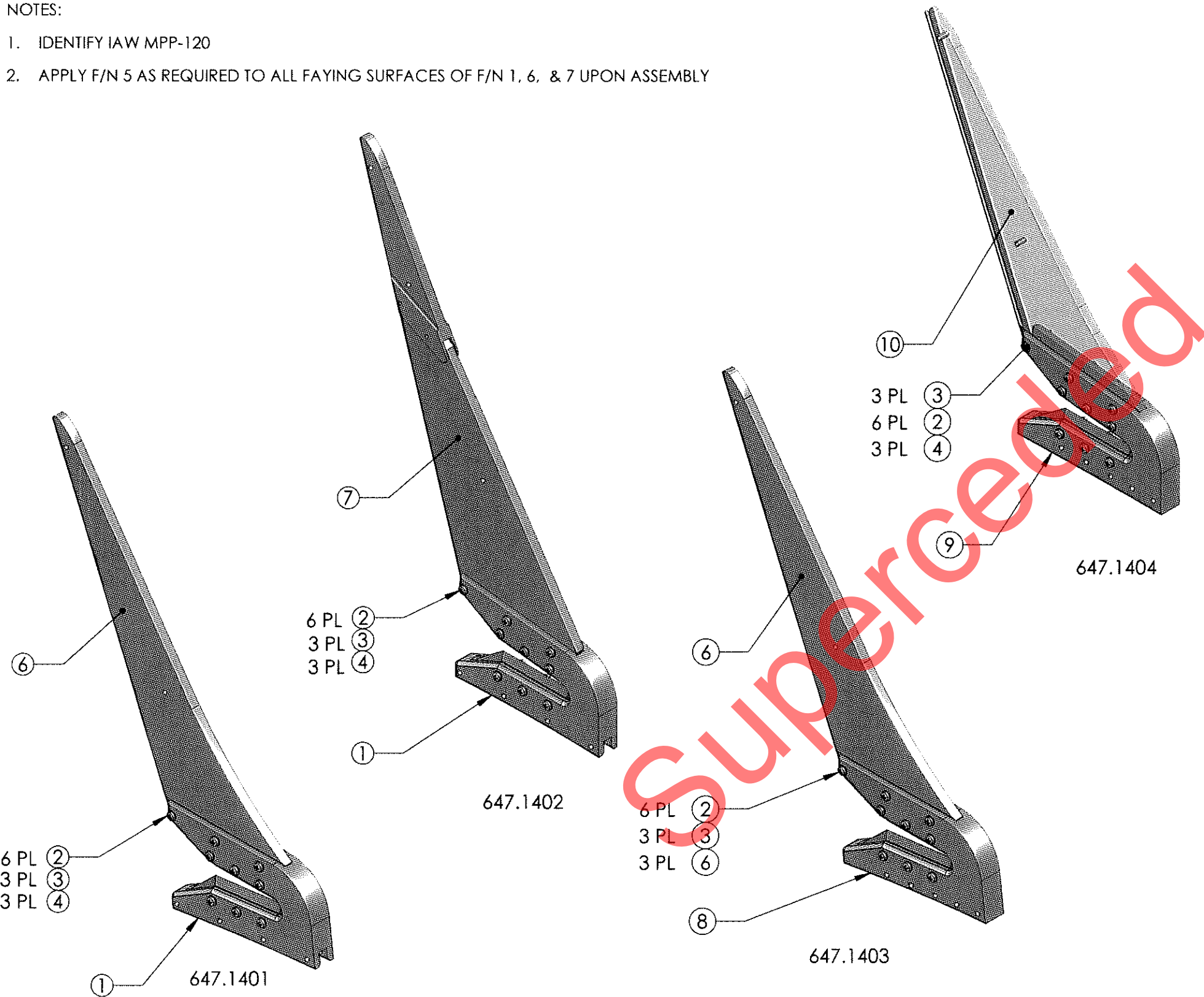


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NOTES:

1. IDENTIFY IAW MPP-120
2. APPLY F/N 5 AS REQUIRED TO ALL FAYING SURFACES OF F/N 1, 6, & 7 UPON ASSEMBLY

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE REVISION: PR1		N/C
N/C	INITIAL RELEASE	06/15/09	P. BRAVO
A	INCORPORATED ECN'S 02962 & 03911	06/07/13	P. BRAVO
B	INCORPORATED ECN'S 05330	02/28/16	P. BRAVO



1				10	647.1513	UPPER DEFLECTOR		
1				9	646.9703	CUTTER SUB ASSY		
	1			8	646.9702	CUTTER SUB ASSY		
		1		7	647.1501	LOWER DEFLECTOR ASSY		
	1		1	6	647.1510	UPPER DEFLECTOR		
A/R	A/R	A/R	A/R	5	601.2045	RTV, LOCTITE 598		
3	3	3	3	4	601.1541	NUT	MS21042L08	
3	3	3	3	3	601.2765	SCREW	MS27039-0819	
6	6	6	6	2	601.2764	WASHER	NAS1149FN832P	
		1	1	1	646.9701	CUTTER SUB ASSY		
X					647.1404	CUTTER ASSY (UPPER)		
	X				647.1403	CUTTER ASSY (UPPER)		
		X			647.1402	CUTTER ASSY (LOWER)		
			X		647.1401	CUTTER ASSY (UPPER)		
.1404	.1403	.1402	.1401	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.

QTY		PARTS LIST										
NEXT ASSY (S)		ORIGINAL DATE [MO-DA-YR] 06-15-09		 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300 APICAL INDUSTRIES, INC. dba DART AEROSPACE								
647.1300		DRAWN BY J. GARDINER							CHECKER P. BRAVO			
		DRAWING APPROVAL P. BRAVO										
		06-15-09										
		CONTRACT No.		CUTTER ASSY								
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°										
SIZE		CAGE CODE							DWG. NO.		REV.	
B		07M26							647.1400		B	
SCALE NONE				SHEET 1 OF 1								